

## Experimental Section

The Photoaddition of *trans*-Stilbene to Dimethyl Fumarate.

A solution of 1 (2.50 g, 0.014 mol) and 2 (20 g, 0.14 mol) in 500 ml of benzene was deaerated with a stream of dry, oxygen-free nitrogen and then irradiated (450-W Hanovia immersion lamp, Pyrex) for 24 hr while passing through nitrogen. The benzene was evaporated and the residue sublimed (bulb-to-bulb, on a Büchi rotary evaporator at 2 mm pressure; heating bath at 70–80°; collecting flask cooled in Dry Ice–2-propanol bath). The sublimate consisted of dimethyl fumarate and dimethyl maleate. The residue was chromatographed on 200 g of Merck 0.05–0.20 mm silica gel. Elution with 2% ethyl acetate in *n*-hexane gave traces of stilbene and stilbene dimers. Further elution gave a total of 1.1 g of oily material. Further elution with the same mixture of solvents gave 2.0 g (46% yield) of dimethyl- $\mu$ -truxinate (3) which was crystallized from methanol to give 1.6 g of analytically pure material: mp 121–123°;  $\delta$  (CDCl<sub>3</sub>) 7.21 (10 H, s, Ph), 4.5–4.7, 3.8–4.2 (4 H, AA'BB' multiplet, cyclobutane hydrogens), and 3.33 (6 H, s, OCH<sub>3</sub>).

Anal. Calcd for C<sub>20</sub>H<sub>20</sub>O<sub>4</sub>: C, 74.05; H, 6.22. Found: C, 73.90; H, 6.11.

Elution with 3% and then 5% ethyl acetate in *n*-hexane afforded 0.20 g of oily material whose nmr spectrum and tlc chromatogram, by comparison with an authentic sample,<sup>10</sup> indicate the presence of a mixture containing dimethyl  $\delta$ -truxinate (5). Elution with 10% ethyl acetate in *n*-hexane gave 0.28 g (6% yield) of dimethyl neotruxinate (6) which was crystallized from methanol to give 0.15 g of material with mp 131–132° (lit.<sup>11</sup> mp 127.5°);  $\delta$  (CDCl<sub>3</sub>) 6.71–7.35 (10 H, m, Ph), 3.91–4.43 (4 H, unsymmetrical m, cyclobutane hydrogens), 3.75 (3 H, s, CO<sub>2</sub>CH<sub>3</sub> trans to  $\beta$ -Ph), and 3.28 (3 H, s, CO<sub>2</sub>CH<sub>3</sub> cis to  $\beta$ -Ph). Further elution with increasing proportions of ethyl acetate afforded oily mixtures which were not investigated further.

Dimethyl  $\mu$ -truxinate can also be isolated in lower yields directly after the sublimation step by several crystallizations from methanol. The first compound to crystallize is an unknown material with mp 218–220° (this substance can also be crystallized from the later chromatographic fractions) which is removed by filtration. The mother liquor then deposits dimethyl  $\mu$ -truxinate.

**$\mu$ -Truxinic Acid (4).** A mixture of 3 (500 mg) and an aqueous HCl solution (75 ml, 1:2) was refluxed while stirring for 137 hr. The product was filtered (390 mg, 85% yield) and crystallized from aqueous acetic acid to give 4 (226 mg) with mp 252–254°;  $\delta$  (DMSO) 7.20 (10 H, s, Ph), 4.58–4.26, 3.90–3.56 (4 H, AA'BB', cyclobutane hydrogens).

Anal. Calcd for C<sub>18</sub>H<sub>16</sub>O<sub>4</sub>: C, 72.96; H, 5.44. Found: C, 72.86; H, 5.52.

A mixture of the acid 4 (50 mg) in methanol (20 ml) was treated with several drops of thionyl chloride and warmed overnight. Evaporation of solvent left 3 having an nmr spectrum identical with that of the irradiation-derived sample. Crystallization from methanol gave 34 mg of 3, mp 118–121°.

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**Registry No.**—1, 103-30-0; 2, 624-49-7; 3, 52306-38-1; 4, 528-35-8; 5, 52305-39-2.

## References and Notes

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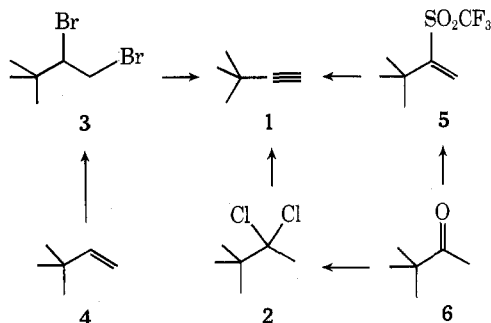
Facile Synthesis of *tert*-Butylacetylene

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Until recently, *tert*-butylacetylene (1) was prepared by the method of Bartlett and Rosen<sup>1</sup> which entails the dehydrochlorination of pinacolone dichloride (2) in a sodium hydroxide melt. This reaction is difficult to control to the point of being hazardous on a large scale and affords only a moderate yield of 1. With these limitations in mind, alternate preparations have recently appeared. Collier and Macomber<sup>2</sup> prepared the *vic*-dibromide 3 by the addition of Br<sub>2</sub> to *tert*-butylethylene (4) which was subsequently dehydrobrominated to 1. However, the bromination must be carried out at –78° to avoid contamination of the product with substantial amounts of rearranged products. Hargrove and Stang<sup>3</sup> prepared the vinyl triflate 5 from pinacolone (6) and subsequently effected a base-catalyzed elimination of CF<sub>3</sub>SO<sub>3</sub>H to afford 1. The latter procedure is disadvantaged by the expense of the (CF<sub>3</sub>SO<sub>2</sub>)<sub>2</sub>O required to prepare 5.



With emphasis on experimental facility and economy, a modification of the Bartlett–Rosen procedure has been developed which permits the synthesis of 1 on a mole scale without recourse to low temperatures or expensive reagents. Pinacolone dichloride (2), readily prepared by reaction of pinacolone (6) with PCl<sub>5</sub>,<sup>1,4</sup> was added to a mixture of *t*-BuOK in DMSO while maintaining the temperature below 40°. The product was isolated in 95% yield (from 2) by direct distillation from the reaction mixture in  $\geq 95\%$  purity by vpc analysis. By this procedure, 1 has been prepared repeatedly in  $>90\%$  yield in quantities ranging from 5–100 g.

## Experimental Section

Boiling points are uncorrected. The nmr spectra were recorded on a Varian A-60A spectrometer using TMS as an internal standard; infrared spectra were recorded on a Perkin-Elmer 337 spectrometer in CCl<sub>4</sub> solution. Gas-liquid chromatographic analyses were performed on a Varian Model 90 chromatograph using 1/4-in.  $\times$  12-ft columns packed with 10% SE-30 on Chrom W. Freshly opened bottles of *tert*-BuOK from MSA Corporation were employed and the DMSO, obtained from Fisher, was used without further purification.

***tert*-Butylacetylene.** A flame-dried 250-ml three-necked flask fitted with a thermometer, condenser, magnetic stirrer, and addition funnel was charged with 50 g (0.45 mol) of *t*-BuOK and 110 ml of DMSO. With magnetic stirring, pinacolone dichloride (35 g